



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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10649

C45-C

Job Sheet 185816



Part No: C45-C

Job Qty: 1 ea

Part Name: Single Cage Assembly (C45 & C60 Hook)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/2/18

Job Tracking No:

Due Date: 11/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C45-C rev.4 IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/19/18	11/19/18	0.00	0.00	Start Up Small Fab-1		SB
100	Small Fab	1 pcs	11/19/18	11/19/18	0.00	0.50	Small Fab-9		AP
120	QC	1 pcs	11/19/18	11/19/18	0.00	0.00	QC5		SB
140	Packaging	1 pcs	11/19/18	11/19/18	0.00	0.00	Packaging3-1		SB
160	QC21-SA	1 Ea	11/19/18	11/19/18	0.00	0.00	QC21		NOV 28 2018

Part Op 100 - ASSEMBLE AS PER DWG ***HAND TIGHTEN ALL BOLTS, SPREAD COTTER PIN JUST ENOUGH SO THAT IT
Descriptions: WILL NOT FALL OUT***

SAF-T-EZE (M128063)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN8-23A	Bolt	2 Ea (2 ea)	90-Start up Operation	5085037
AN12H32	Bolt see item C45-15-2	1 pcs (1 ea)	100-Small Fab	5097020
C45-15-10	Ford Bumper	1 Ea (1 ea)	100-Small Fab	5130302
C45-15-11	Nut, Cage Bumper	1 Ea (1 ea)	100-Small Fab	5036837
C45-15-3	Lifting Bolt Castle Nut	1 pcs (1 ea)	100-Small Fab	5048555
C45-15-6	Bushing, Lifting	1 Ea (1 ea)	100-Small Fab	5029312
C45-15-7	Washer, Lifting Bolt	4 pcs (4 ea)	100-Small Fab	5036835
C45-18-7	Shim	4 Ea (4 ea)	100-Small Fab	5043032
C45-19C	Weldment	1 Ea (1 ea)	100-Small Fab	5004855
MS21044-N8	NUT, SELF LOCK 0.500-20, UNJF-3B replaced by MS21044N8	2 Ea (2 ea)	100-Small Fab	5057535
MS24665-363	Cotter Pin	1 Ea (1 ea)	100-Small Fab	5092508-1
NAS1149C0663R	Washer	1 Ea (1 ea)	100-Small Fab	50134573-15-1
NAS1149F0863P	Washer	4 Ea (4 ea)	100-Small Fab	5058163
NAS1149F0832P	WASHER	6		5076018-1



Container No: S132668



Part: C45-C

Job No: 185816

Serial No/Batch: S132668

Revision: 4

Inspector:

Exp Date:

Instructions:

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

ions

Required	Inventory	Allocated
2	46	0
1	0	0
1	2	0
1	92	0
1	12	0
1	9	0
4	69	0
4	52	0

Date: 11/28/18

Plex 11/2/18 12:42 PM Dart.lajeunesse.marie

QA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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C45-19C	1	0	0
MS21044-N8	2	8	0
MS24665-363	1	100	0
NAS1149C0663R	1	559	0
NAS1149F0863P	4	806	0

Part Specifications

Specifications could not be found.

Plex 11/2/18 12:42 PM Dart.lajeunesse.marie

QA: _____ Date: _____



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